Contribution to the Monitoring of Diploma Project Activities

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Abstract: The paper tackles the organizational problems related with diploma project activities. The study starts with the presentation of the logical steps, followed by students, professors and administrative staff during the drawing up of diploma projects. A software was created in order to assist the monitoring of diploma project activities in the industrial engineering area. The coding methodology is presented first, and then the structure of the database.

Key-Words: diploma project, software, database, manufacturing science, methodology

1 Introduction

In the current condition characterized by knowledge explosion, globalization and global competition, increasing customer focus, compression of product lifecycles, universities aim to define and improve their functions more accurately.

Some of the main university functions are:

- Study of the labor market;
- Study of the secondary school graduate market
- Integration into the local and industrial community
- Integration into the academic community

• Improvement of human resources (academic staff)

- Improvement of material resources
- Improvement of financial resources

• Improvement of the quality of the educational process at graduate, master and PhD level.

• Improvement of the research activity

• Promotion of the university image and services offered, etc.

Students' educational process is completed with a diploma project which cumulates and underlines the students' knowledge and abilities acquired at that level.

This paper aims to develop a model of the diploma project activities, an efficient model that can be implemented only in connection with a specific software product. The coding methodology is drawn up in such a way that it will ensure information redundancy. This information forms the basis for the software structure that will be presented in the final part of the paper.

Such an approach is important for elearning educational system.

2 Activity flow related to the diploma project in the manufacturing science area

In the following, we shall present diploma project activities and their logic connection using the pseudo code language.

START

- The dean's office ESTABLISHES the distribution (number of topics) to each department
- SCHEDULING of the diploma project (DP) activities
- COLLECTING the possible topics from departments, companies and students
- APPROVAL of the topics (by the diploma project commission DPC)

Topics CODING depending on the project type

- **Topics PUBLISHING**
- IF the student fulfills the conditions and wants to defend the DP

THEN the student chooses the topics and the thesis advisor

- ELSE the student is recorded into a database for the following sessions
- ENDIF
- WORK on diploma project

IF topics change

THEN establish the new topic and begin work ELSE continue work

- ENDIF
- REALIZE regular meetings with the advisor

IF problems from other areas do appear

THEN contact the specific departments

(professor); solve the problem

ELSE continue work

ENDIF

IF the student's work is good and x% of the project is ready

THEN validate the activity

ELSE send back for completion and reevaluation after z days

IF the completing is enough

THEN continue work

ELSE the student is recorded into a database for the following sessions

ENDIF ENDIF

FINALIZE the diploma project by the student

EVALUATE of the DP by the professor

IF the paper is adequate

THEN the paper is delivered to DPC

ELSE Correct and/or complete the paper depending on the professor's suggestions

IF the paper is adequate

THEN the paper is delivered to DPC ELSE is rejected

ENDIF

ENDIF

IF the paper is adequate from the point of view of the originality

THEN the paper is accepted by the DPC

ELSE the paper is refused and must be defended in another session

ENDIF

INTRODUCE the paper characteristics into the database (title, type, structure, results, abstract, images)

PARTICIPATE in the final examination

IF the student promotes

THEN introduce in the graduate's name, paper title and mark into the database

ELSE the student is recorded into a database for the following sessions

ENDIF

3 Database Codification

Of great importance is database internal codification, which must ensure a complete level of information, its redundancy and easy access to it.

In order to meet these necessities, the codifications will underline the most important areas of interest related to diploma projects.

According to diploma project type, there are

• R- research projects

- T technological projects
- G general projects
- M managerial projects
- other.

In the manufacturing science area, some specific areas (representing subdivisions of the codification) are presented in the following. For their research project, students can study cutting tool devices, control devices. conventional technologies, unconventional technologies, CNC technologies, deformation technologies, industrial plastic equipment, product design with applicative software, quality, educational software for the areas presented above etc. Technological projects can focus on technological redesign (existing product), technological design of a new product, etc. General projects can focus on industrial equipment, agriculture equipment, extraction equipment, different products, educational software for the previous areas etc. Managerial projects can tackle the managerial problems of the company, manufacturing management, machine tool and cutting tool administration etc.

Each of these project types can be tackled in different ways. For example research projects can focus on fundamental research, applicative research or combinative research. Technological projects can describe new operational alternatives performed with classical machine tools, CNC technologies or combinations of both of them. General projects can trade with designing processes, redesigning or comparative studies. The managerial projects can tackle planning processes, implementations, control and evaluation improvements of technologies or organizational aspects. There are also situations in which a project can tackle several types of research.

Of great interest is the shape of the products analyzed by students. These can be classified depending on:

- general external shape: cylindrical external, cylindrical internal, plane, etc.
- highest dimensions: <50mm, 100mm, 500mm etc.
- cylindrical manufactured surface: none/external/internal, dimensions etc.
- plane manufactured surfaces: none/open/ closed, dimensions etc.
- conical manufactured surfaces: none/external/internal, dimensions etc.
- profiled manufactured surface: none/external/internal, dimensions etc.
- thread manufactured surface: none/external/internal, dimensions etc.



Fig.1 Databases content

Connected with this codification, it is important that the image of the studied piece exist in the database.

An important step in the work and estimation of students' activity is the monitoring, consulting and quantification of their work during the preparation of the diploma project. The student will send mails to the professor knowledgeable in the problem he is interested in. The professor must answer and notice the student activity, knowledge, involvement, scientific and managerial abilities. The possible areas have codes:

- Classic technology
- CNC technology
- Cutting tools



• Devices

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- Plastic deformation
- Management

- Marketing
 - Quality
- Databases
- other

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Therefore, the project will contain information related to the type of students' activity and inherent problems and the way these were solved.

After the project is completed, a synthesis of the student work must be made. This information is important in the final evaluation of the project and in the creation of a database comprising students' diploma project activities over time.

For every project the necessary information is:

- Topic code
- Abstract
- Project structure
- Results

The results can be synthesized in the following way (each in one record):

- New technologies:
- Operations analyzed in two variants
- Designed devices
- Designed cutting tools
- Designed control devices
- Design of new equipment
- Economical efficiency study
- Machine emplacement
- Processes optimization
- Equipment optimization
- Quality analysis
- FEM analysis
- Mathematical models
- Process simulation
- Experiments
- Result analysis
- Dynamic analysis
- Metalographic samples
- etc.

Each field must be completed.

Finally, after the student's diploma exam has been completed, the obtained mark will be recorded into the database.

3 Database model

The software application will be based on a classic relational database model.

The prototype database contains the minimum requirement of tables and relations in order to be able to manage information regarding diploma projects. It enables the possibility to create, modify, and delete database records as well as the creation of reports and statistics.

Any other request can be implemented by an appropriate extension of this model.

A brief description of the tables follows:

DPL_PROJ_TYPE – generates the project identifications and its type.

DPL_PROJ_STYPE – contains the description of the project (research, technology, general etc.). Each type contains several records corresponding to the subdivisions, which characterize the project (Example - For the research type the records are: cutting tool, devices, control devices, conventional technologies, unconventional technologies, etc.).

DPL_PROJ_MONITOR

DPL_PROBLEM - the tables contain details connected with the problems pointed out in every project. Every problem is associated with a code.

DPL_PROJ STRUCT – contains information related with the project structure based on its type;

DPL_STYPE_TECHDRW - contains information related to product identification and the product image:

DPL_CARACT-contains project characteristics.

The following tables contain information about the project results;

DPL_PROJ_RESULTS - results generalities;

DPL_PROJ_RES_DESIGN – design type;

DPL_PROJ_RES_VARIANT – operations analyzed in two variants;

DPL_PROJ_RES_DISP - design devices.

An ER (entity-relationship) diagram of the prototype is presented in figure 1.

4 Conclusions

The paper presents a methodology of monitoring diploma projects in the manufacturing science area. The software created with this aim improves the quality of this organizational process, the precision of work quantification. Moreover, over years, it will offer large amounts of information to students and professors, which will continuously improve the educational process and will maintain the expected originality level of the students' work.

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